

WASP P1



MATERIAL : POLIPROPILENE

Suggested printing specs.	Value	Unit	Standard
Extruder Temperature	230° -0+15°	°C	Internal
Bed Temperature	90°	°C	Internal
Print Speed	40 - 60	mm/s	Internal
Fan	20 - 100	%	Internal
Minimum Nozzle Diameter	0.2	mm	Internal

Material Properties	Value	Unit	Standard
Density	0.62	g/cm <sup>3</sup>	ISO 1183
HDT	62	°C	ISO 75B-1
Vicat Softening Temp.	110	°C	ISO 306
Flexural Modulus	990	MPa	ISO 178