



## Daemon3D Print

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### Changing Nozzles

#### Step 1

Note: Do not mix and match v6, Volcano or Cyclops nozzles with the other heater blocks. Filament will go everywhere.

- Unscrew the heat-break from the HeatSink half a turn to be sure you're not tightening against the heat-break in later stages.
- Heat up your HotEnd to 285C. Do not overshoot as you risk damage your thermistor.

#### Step 2

- Unscrew the existing nozzle from the heater block
- **Be careful when unscrewing the nozzle the last little bit, as it will fall unless you grip it. Don't let it fall on you or something flammable.**

#### Step 3

- If you're not experienced working around a HotEnd while it's hot, we recommend cooling down your HotEnd before inserting the new nozzle.
- Screw in your new nozzle
- Once you have it threaded in you can heat up your HotEnd again (if you'd cooled it down earlier)

#### Step 4

- Grip the heater block with pliers or a spanner
- Tighten the nozzle carefully. Use one finger on a medium/small spanners worth of force
- **Do not apply force to the heat break, its more fragile than your heater block or nozzle**
- **Over tightening your nozzle can damage it or your heater block Its better to have your nozzle be too loose and proceed to tighten it later, rather than damage your hardware and have to buy new parts.**
- Cooldown your HotEnd
- Re-tighten the heat break into the heatsink.

If you notice any leaking filament, hot-tighten again – a little tighter this time.